



**Product Data Sheet &
General Processing Conditions**

**RTP 2700 S-60A
Saturated Styrenic Block Copolymer
(TES/SEBS or other)
UV Stabilized**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.89	0.89	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0200 - 0.0300 in/in	2.00 - 3.00 %	D 955
MECHANICAL			
Tensile Strength	1281 psi	9 MPa	D 412
Tensile Elongation	737.5 %	737.5 %	D 412
Tensile Stress @ 100 %	262.0 psi	1.8 MPa	D 412
Tear Strength, Die C	191.0 pli	33.5 N/mm	D 624
Peel Strength *** 90 degrees, 20 in/min (500 mm/min) PP, Failure Type R	> 35.0 pli	> 6.1 N/mm	RTP 55
PP (30% VLF), Failure Type D	> 35.0 pli	> 6.1 N/mm	RTP 55
PP (50% VLF), Failure Type D	26.0 pli	4.6 N/mm	RTP 55
Compression Set 22 h @ 23 °C (73 °F), Method B, Type 2	21 %	21 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	46 %	46 %	D 395
Hardness Shore A, 10 s delay	61	61	D 2240
THERMAL			
Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

*** Values per RTP Company testing. Failure types: R=overmold failure, D=interface failure, S=substrate failure.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	5000 - 10000 psi	34 - 69 MPa
Melt Temperature	325 - 400 °F	163 - 204 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 - 4 hrs @ 170 °F	2 - 4 hrs @ 77 °C
Moisture Content	0.04 %	0.04 %